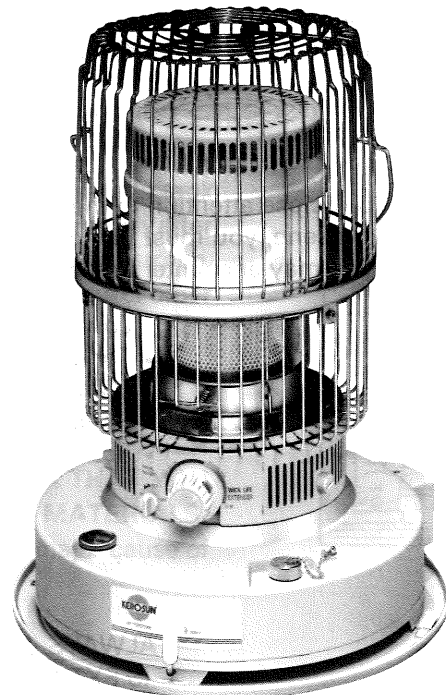




PORTABLE KEROSENE HEATER OPERATION AND MAINTENANCE INSTRUCTIONS

MODEL
DOUBLE CLEAN 90
(TYPE C)



IMPORTANT

READ AND UNDERSTAND INSTRUCTIONS BEFORE USING HEATER.

RETAIN INSTRUCTIONS FOR FUTURE REFERENCE.

SAFETY TIPS	1	ASSEMBLY AND OPERATION	6
FUEL GUIDE	3	CARE AND MAINTENANCE	11
OPERATING CONTROLS AND FEATURES ...	4	REPLACEMENT OF PARTS	12
SPECIFICATIONS	5	STORAGE	16
COMPONENT PARTS	5	TROUBLESHOOTING	17

Thank you for selecting the *Kero-Sun Model DOUBLE CLEAN 90* portable kerosene heater for your heating needs. Toyotomi, the world leader in the technology of kerosene heaters, has tested and refined the design of the Model DOUBLE CLEAN 90 to assure you safe, efficient and reliable performance if you use the proper fuel and use the heater according to the instructions presented in this manual. If you don't always use ASTM No.1-K grade kerosene, the performance of the Model DOUBLE CLEAN 90 may be reduced, possibly causing smoking, unpleasant odors and lower heat output. **IF YOU USE GASOLINE OR ANY EXCESSIVELY VOLATILE FUEL, FLAME ERUPTION OUTSIDE THE BURNER SYSTEM CAN OCCUR, LEADING TO A DESTRUCTIVE FIRE.**

INFORMATION

The kerosene in the USA is sometimes dyed red due to tax laws and the red dyed kerosene should be translucent (able to be seen through) and not cloudy.

CAUTION

You must pay close attention to the performance of the wick in your heater. Whether using red-dyed or colorless kerosene, you must pay close attention to the condition and performance of the wick in your heater, as you may encounter fuel quality problems that cause:

- *Low flame*
- *Tar deposits on the wick*
- *Difficulty in igniting and/or extinguishing flame*
- *Reduced useful wick life*
- *Resistance to turning the wick up or down*

⚠ WARNING

ALWAYS CHECK TO DETERMINE THAT FLAME
IS EXTINGUISHED BEFORE LEAVING HEATER

If you observe any of the symptoms listed above in your heater,

CLEAN THE WICK BY DRY BURNING

as described in item 2 under "WICK INSPECTION AND CLEANING". If the fuel quality persists, obtain fuel from a different fuel source.

SAFETY TIPS

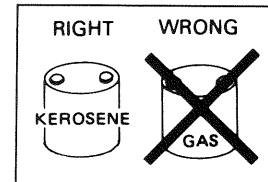


WARNING

RISK OF FIRE AND EXPLOSION

Before operating your heater, please review these safety tips:

1. Never use any fuel other than clear or red colored kerosene (ASTM No. 1-K grade). **NEVER USE GASOLINE!** Use of gasoline can cause uncontrollable flames resulting in a destructive fire. Never use for kerosene a can that has been used for gasoline, paint thinner or solvents, to avoid contaminating your kerosene. Even small amounts of gasoline, or similarly volatile materials, in kerosene can be hazardous. **NEVER USE A RED CAN FOR THE PURCHASE OR STORAGE OF KEROSENE!** Use of a red container for kerosene may lead to the use of gasoline in your heater by mistake.
2. Never refill the heater fuel tank when the heater is operating or still hot. If you do, a "flash back" of flames to the fuel container might occur, possibly causing injury and property damage.
3. Never use your heater in any area where flammable vapors or gases may be present. Especially avoid use of your heater where gasoline, naphtha, acetone or other volatile solvents are in the air, or where containers of such materials are open. Vapors could be ignited by the heater, resulting in fire and/or explosion.
4. Never fill your heater's fuel tank in a living area. Always fill the heater's tank outdoors. Never overfill the tank. Always replace the heater tank cap securely after filling the tank. Kerosene spilled on carpeting during refueling produces strong, hard-to-remove odors and can be ignited if contacted by a match, cigarette or other ignition source.
5. Never store or transport kerosene in other than a metal or DOT¹ approved plastic container that is (a) acceptable for kerosene, (b) blue in color, and (c) clearly marked **KEROSENE**. Never store kerosene in living areas of your home and **NEVER STORE YOUR KEROSENE CONTAINER IN THE SAME AREA THAT YOU KEEP CONTAINERS OF GASOLINE OR OTHER VOLATILE MATERIALS.** Mistakenly using a container of gasoline for heater refueling is a major cause of kerosene heater fires.



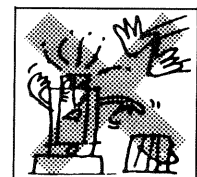
WARNING

RISK OF FIRE AND BURN INJURY

Before operating your heater, please review these safety tips:

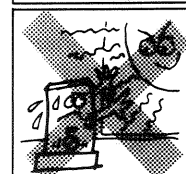
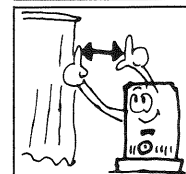
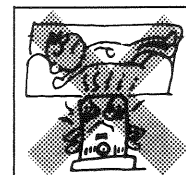
1. Each time you start your heater, observe it carefully for 15 to 20 minutes to make certain that it is properly adjusted. Problems of improper adjustment of wick height or an improperly seated heat chamber should be evident during this warm-up period. If the heater is left unattended and improperly adjusted, severe smoke damage to your residence and damage to the heater could result.

Note: Carefully follow the instructions found on pages 8-9 for lighting and adjusting the flame.



¹ United States Department of Transportation

3. Some surfaces of the heater are very hot. Always keep children away from the heater and avoid setting the heater too close to furniture, drapes, curtains and clothing. The hot surfaces can cause severe burns if touched and could ignite furnishings and clothing placed too close to the heater.
4. Do not operate your heater less than three (3) feet from walls, draperies, furniture or clothing to avoid their possible ignition and fire.
5. Do not leave home while the heater is still operating or go to sleep while the heater is on. If some improper adjustment exists, or if the wrong fuel is used, the behavior of the heater might require your immediate attention to avoid damage and injury. (See page 10, *Extinguishing the Flame.*)
6. To avoid possible contact burns of fire outside the heater, do not move, refuel or attempt to service your heater while it is burning or still hot.
7. To avoid unstable burning, smoking and possible contact burns, do not operate your heater in areas exposed to strong drafts of wind or in high traffic areas such as hallways and doorways.
8. Do not use your heater to boil water or as a cooking appliance. Spillage of water or cooking oils could lead to improper burning and possibly fire outside the burner area.
9. To avoid abnormal flame behavior and smoking, do not operate the heater at room temperatures above 85° Fahrenheit or where direct sunlight may cause heating of the heater's tank. If the room air and/or the fuel temperatures become too high, flame enlargement accompanied by smoking may occur.

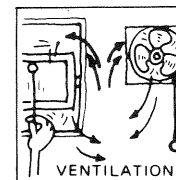


⚠ WARNING

RISK OF INDOOR AIR POLLUTION

Use heater only in well-ventilated areas. People with breathing problems should consult a physician before using the heater.

"In a house of typical construction, that is, one that is not of unusually tight construction due to heavy insulation and tight seals against air infiltration, an adequate supply of air for combustion and ventilation is provided through infiltration. However, if the heater is used in a small room where less than 200 cubic feet (5.7 m³) of air space is provided for each 1000 Btu per hour of heater rating (considering the maximum burner adjustment), the door(s) to adjacent room(s) should be kept open or a window to the outside should be opened at least 1 inch (25.4 mm) to guard against potential buildup of indoor air pollution. Do not use the heater in a bathroom or any other small room with the door closed."



FUEL GUIDE

The KERO-SUN DOUBLE CLEAN 90 is designed for use with high-quality kerosene only. Use of low-quality kerosene will cause wick performance to drop, leading to "low flame" and "odor problem" conditions.

Purchase only 1-K kerosene in non-red cans reserved exclusively for kerosene and marked accordingly with the word "KEROSENE". Always store your kerosene in a separate area from where you store gasoline for your power equipment, to avoid accidental use of gasoline in your heater.

What to Buy . . .

ALWAYS : Clear or red colored, high quality KEROSENE, ASTM No.1-K. The kerosene in the USA is sometimes dyed red due to tax laws and the red dyed kerosene should be translucent (able to be seen through) and not cloudy.

ALWAYS : Kerosene free of contaminants, water or cloudiness.

NEVER : Gasoline, alcohol, white gas, camp stove fuel or additives.

NEVER : Yellow or sour-smelling fuel.

How to Use It . . .

ALWAYS : Fill heater away from living quarters when heater is cool; use siphon.

ALWAYS : Check wick frequently for tar build-up. (Rapid, heavy build-up may indicate poor quality or deteriorated fuel.)

ALWAYS : Watch fuel gauge to avoid over-filling heater.

How to Store It . . .

ALWAYS : In a clean container, clearly marked KEROSENE.

ALWAYS : AWAY FROM direct sunlight, heat sources or extreme temperature changes.

NEVER : In a glass container, or one that has been used for other fuels.

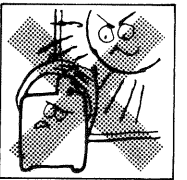
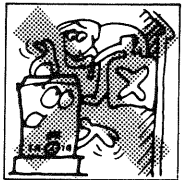
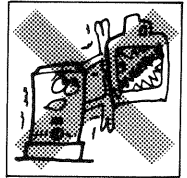
NEVER : For longer than 6 months. (Begin each heating season with fresh kerosene; discard at the end of the season.)

Why It is Important . . .

Pure, clean kerosene is essential for safe and efficient heater operation. Poor quality or contaminated kerosene can cause:

- Low flame
- Excess tar deposits on the wick
- Reduced wick life
- Odor, smoke
- Difficulty in igniting or extinguishing flame

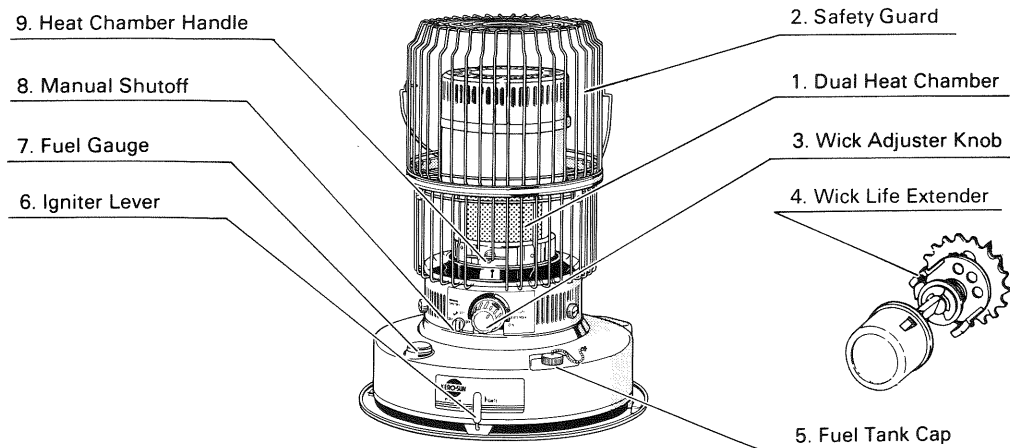
Use of a highly volatile flammable fuel such as gasoline can produce uncontrollable flames, creating a severe fire hazard.



⚠ WARNING: Flames observed emerging from the heater's cabinet indicate that the fuel being used is highly flammable gasoline or some other similarly volatile fuel. If this is observed:

- a) Never attempt to move the heater.
- b) Never attempt to smother the flames.
- c) Never throw water directly on the heater.
- d) Call the fire department.
- e) Alert others and leave the building.

OPERATING CONTROLS AND FEATURES



1. **Dual Heat Chamber:** Permits adjustment of heat output over a wide range without increasing unwanted combustion materials or reducing combustion efficiency. This feature increases comfort and convenience while maximizing fuel savings.
2. **Safety Guard:** Extensive grillework covers the hot surfaces of the heater, greatly reducing the possibility of accidental contact burns.
3. **Wick Adjuster Knob:** Used to raise and lower wick for heat output adjustment. Includes wick stop mechanism that indicates effective wick height range. To extinguish flame, press red button and turn knob counterclockwise.
4. **Wick Life Extender:** Helps maintain good wick performance.
5. **Fuel Tank Cap:** Covers filling port of fuel tank. Cap is secured to heater by chain.
NOTE: Wipe away any spilled kerosene from tank after filling.
6. **Igniter Lever:** Battery-powered electrical igniter is brought in contact with wick to ignite fuel at start-up.
NOTE: Lever should be pushed down gently.
7. **Fuel Gauge:** Indicates fuel level in tank.
NOTE: Never fill beyond black line.
8. **Manual Shutoff:** Used to rapidly retract wick and extinguish flame.
NOTE: To avoid odor and smoke, do not use routinely to turn heater off. This manual shutoff is not effective when gasoline, gasoline-contaminated kerosene, or other highly flammable fuels are used in the heater.
9. **Heat Chamber Handle:** Used to check and insure proper seating of the heat chamber after ignition. Improper seating of the heat chamber will cause erratic flame and smoke.
10. **Unique Wick Design:** Triple wick construction combines specially-woven fibers for uniform shape, strength and controlled kerosene absorption; chemically-treated cotton fiber for water resistance; and a vapor barrier for smooth wick retraction.

SPECIFICATIONS

KERO-SUN Portable Kerosene Heater Model DOUBLE CLEAN 90 (Wick Part #20450113)

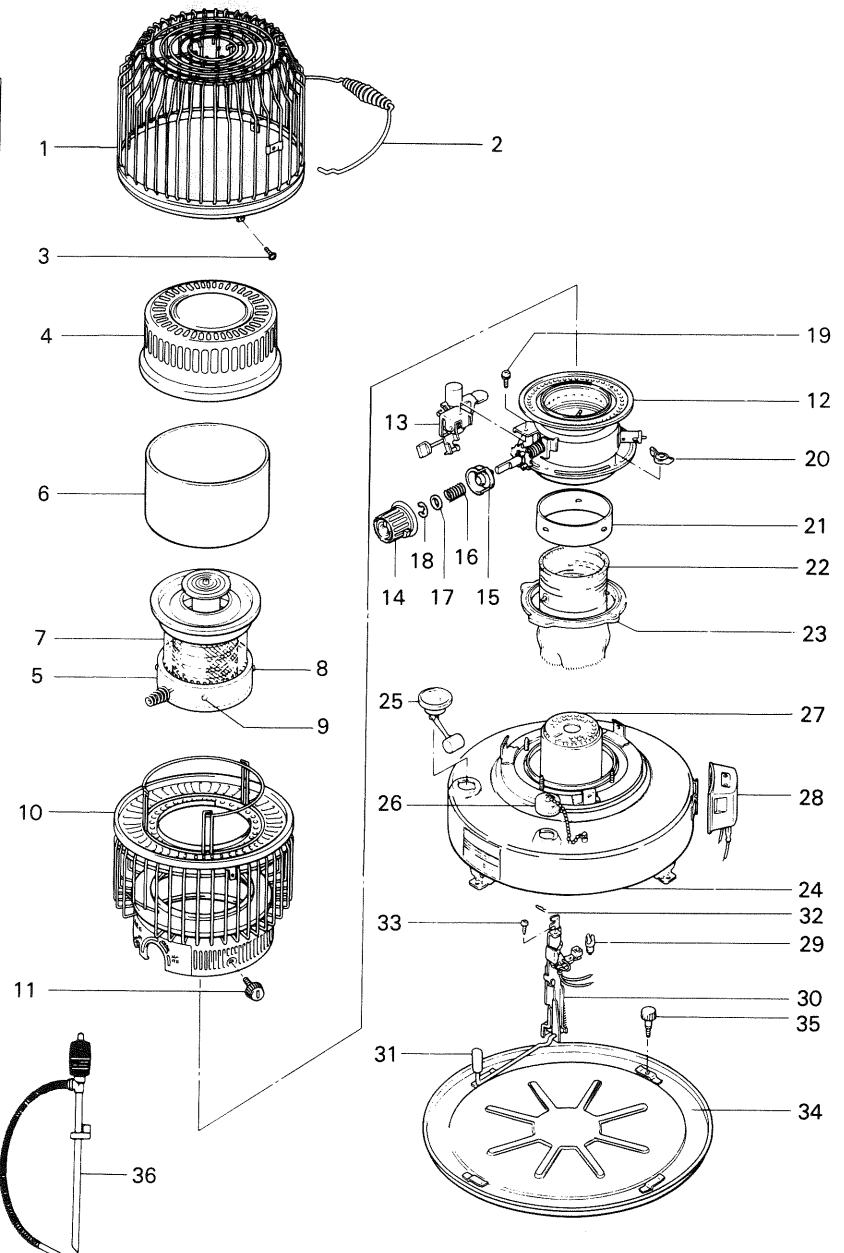
Heater rating	17,500 BTU/h
Fuel tank capacity	1.95 Gallons
Buring time/tank*	15-23 Hours
Size (W x H x D)	18-5/8" x 18-5/8" x 24-3/8"
Weight	26.9 Lbs.
Wick adjuster	Wick Life Extender Mechanism
Igniter	Automatic, powered by two (2) "D" size batteries

* Depending on wick setting, condition, fuel quality and temperature.

COMPONENT PARTS

— Use only genuine TOYOTOMI replacement parts to get the best heater performance and safety.

REF #	PART #	PART NAME
1	20451403	Top guard assembly
2	20450304	Carrying handle
3	20450302	Screw G
4	20451401	Top plate
5	20450108	Heat chamber assembly
6	20451009	Upper glass cylinder (=20450109)
7	20450110	Lower glass cylinder
8	20450044	Push ring
9	20450150	Cross pin
10	20451407	Under guard assembly
11	20455005	Thumbscrew for cover
12	20451411	Wick adjuster with pendulum assembly
13	20451416	Pendulum assembly
14	20451112	Wick adjuster knob
15	20450346	Wick height adjuster knob
16	20450048	Spring for wick height adjuster
17	20450049	Washer for wick height adjuster
18	20450047	E ring (L)
19	20450017	Screw 1A
20	20450040	Wing nut
21	20450114	Wick sleeve
22	20450113	Glass fiber wick
23	20450115	Rubber packing
24	20451422	Fuel tank assembly
25	20450123	Fuel gauge
26	20450124	Fuel tank cap
27	20450143	Primary air tube cover
28	20451427	Battery holder
29	20451618	Igniter coil
30	20450119	Igniter unit
31	20451421	Igniter lever
32	20450144	Spring clip
33	20450120	Screw for igniter unit
34	20451429	Drip tray
35	22741530	Thumbscrew for tray
36	20450028	Manual fuel siphon
37	20451495	Instruction manual
38	20451499	Carton



Make a note of your heater's serial number. The serial number is located on the outside surface of fuel tank or cabinet. If you need replacement parts or service in the future, reference to this number will assure you of obtaining the proper parts quickly.

Your heater's serial number

SERIAL NO.

ASSEMBLY AND OPERATION

INSPECTION AND ASSEMBLY

NOTE: Save the shipping carton and packing materials for future storage of your heater.

1. REGISTRATION CARD

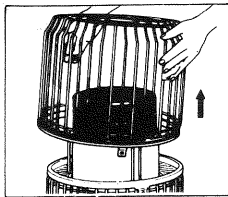
Remove the registration card from the shipping carton, fill it out and mail as soon as possible.

2. REMOVE PACKING MATERIALS AND INSTALL TOP GUARD

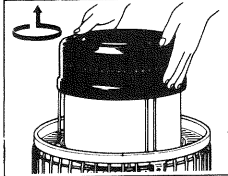
Remove all packing materials from your heater and install the top guard as follows:

CAUTION: Risk of burns. Do not operate heater without guard completely attached.

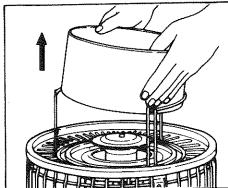
- a) Lift off the top guard and remove packing materials.



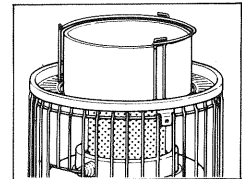
- b) Turn the top plate counterclockwise and lift it out.



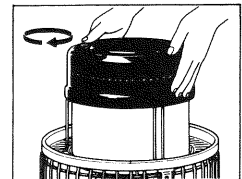
- c) Remove the upper glass cylinder and packing material.



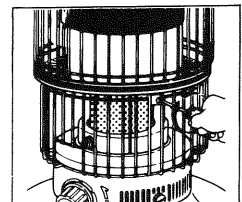
- d) Replace the upper glass cylinder.



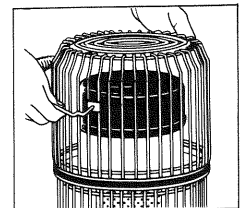
- e) Replace the top plate on the top plate supporter by turning it clockwise until the supporter engages in the three (3) slots of the top plate.



- f) Attach the top guard to the under guard, securing it with three (3) enclosed screws so that name plate is directly above the wick adjuster knob.



- g) Attach the carrying handle to the top guard.

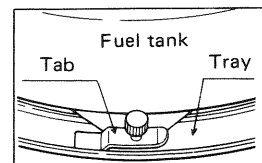


3. INSTALL DRIP TRAY

NOTE: DO NOT operate your heater without the drip tray.

Place the drip tray on the floor. Remove the thumbscrew.

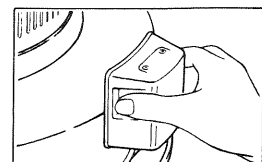
- Place the heater on the drip tray so the four (4) legs of the heater are next to the four (4) tabs on the tray.
- Turn the heater clockwise until the feet slide into their tabs.
- Replace the thumbscrew to secure the tray.



4. INSTALL BATTERIES

Locate the battery holder on the back of your heater. Slide it up slowly to avoid damaging the igniter wires.

- Insert the two (2) "D" size batteries according to the plus (+) and minus (—) markings inside the holder.
- Slide the battery holder back in place.



5. CHECK THUMBSCREWS

Make sure that the three (3) thumbscrews around the heater cover above the fuel tank are tight.

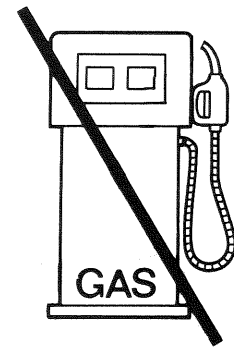
FUELING

- ⚠ WARNING:** To prevent accidental fires:
- Use only clear or red colored ASTM No.1-K grade kerosene.
 - Never use gasoline or other flammable fuel.
 - Fuel heater outside the living area.
 - Extinguish heater and allow to cool before refueling.

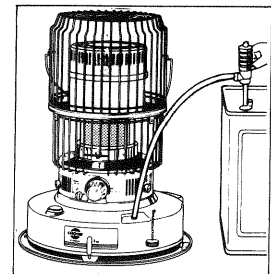
1. Insert the straight tube of the manual fuel siphon into the kerosene container. Remove the fuel tank cap on the heater, and insert the siphon's flexible hose into the fuel tank opening.
2. Turn the air vent knob on the top of the siphon clockwise to close the air vent.
3. To start the flow of kerosene, squeeze the bulb of the siphon vigorously six or seven times. Once the flow begins, it is no longer necessary to squeeze the bulb. To avoid overfilling the tank, watch the fuel gauge. As the indicator enters the red zone, stop the flow by turning the air vent knob counterclockwise.

NOTE: Be especially careful to avoid overfilling the tank with very cold kerosene; otherwise overflow might occur when the fuel warms up.

4. Remove the siphon carefully, allowing the excess kerosene to drain from the tube back into container. Replace the fuel tank cap and tighten it securely. Be sure to wipe away any spilled kerosene from tank or other heater parts.



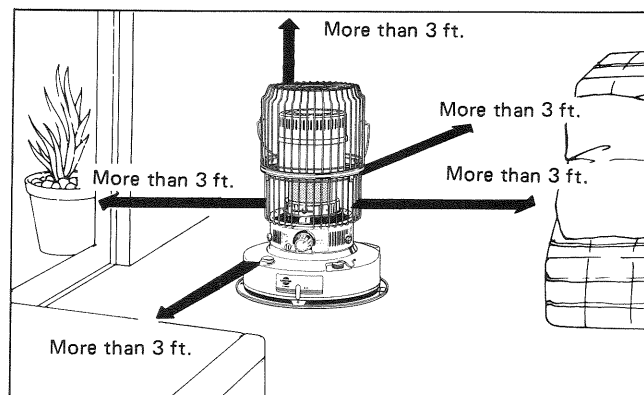
USE KEROSENE ONLY



CHECK BEFORE LIGHTING

1. LOCATE YOUR HEATER AWAY FROM WALLS AND AVOID DRAFTS

Allow at least three (3) feet of clearance between the heater and walls, curtains, shelving or other combustible materials. Do not operate your heater in drafty areas or locations where opening doors may create gusts of air. Drafts or strong air currents may make flame unstable and affect heater performance.



2. LEVEL THE HEATER

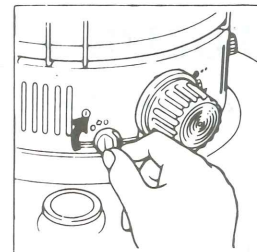
The heater should be operated on a firm, level floor.

NOTE: If your heater is not level, change locations. Do not attempt to prop it up with books or other objects. An unlevel heater may burn with an uneven flame.

3. CHECK THE WICK LIFE EXTENDER

When you first use your new heater or after replacing the wick, check if the **WICK LIFE EXTENDER** is on position ①. If not, readjust the wick life extender mechanism to position ① by following the instructions on page 9, **ADJUSTMENT OF WICK HEIGHT WITH WICK LIFE EXTENDER**.

- Engage the automatic extinguisher by turning the manual shutoff clockwise into vertical position.



LIGHTING

NOTE: When you first use your new heater, ignite it out of the living area of your house, either in a garage or an outside area protected from strong drafts. Burn it for about 15 minutes to remove all of the protective oil present on the burner parts. If this 15 minute "burn-in" is done inside, some objectionable odor will be observed. This procedure is necessary **ONLY THE FIRST TIME** you ignite your heater.

NOTE: If you have fueled your heater for the first time, or if you are refueling it after it has been out of fuel for a long time, you will need to wait about thirty (30) minutes for the wick to become fully saturated before lighting. Failure to allow enough time for the wick to become fully saturated may cause permanent damage to the wick when it is lighted.

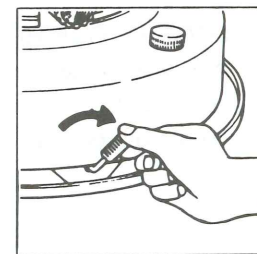
- Turn the wick adjuster knob clockwise until it stops. This raises the wick to its maximum height. As the wick rises within the heater, the wick adjuster knob turns with some resistance and makes a sound like the winding of a clock. Once the wick has reached its proper height, the automatic extinguisher is fully engaged. The wick adjuster knob will now move freely left or right to adjust the flame.



2. AUTOMATIC LIGHTING

Push the igniter lever gently to the right and down. (If you push violently the igniter lever you may cause the heat chamber to be improperly seated.) The igniter coil should glow and touch the wick. When flame appears, release the igniter lever.

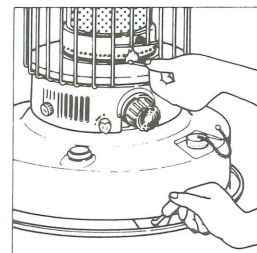
NOTE: If you have difficulty igniting wick, let up on the igniter lever very slightly to remove the igniter coil from direct contact with the wick.



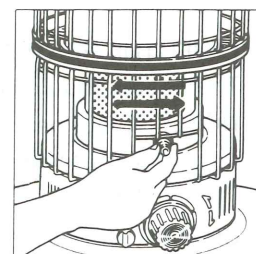
3. LIGHTING WITH A MATCH

You should not have to light the heater with a match, but should it become necessary, push the igniter lever and touch the match to the top of the wick. Do not allow burned parts of the match to fall or remain on the wick.

NOTE: To restore the automatic igniter system to proper operation, replace worn-out batteries; or if the igniter coil is defective, replace it.



- Be sure that heat chamber is properly seated by moving the wire heat chamber handle left and right.



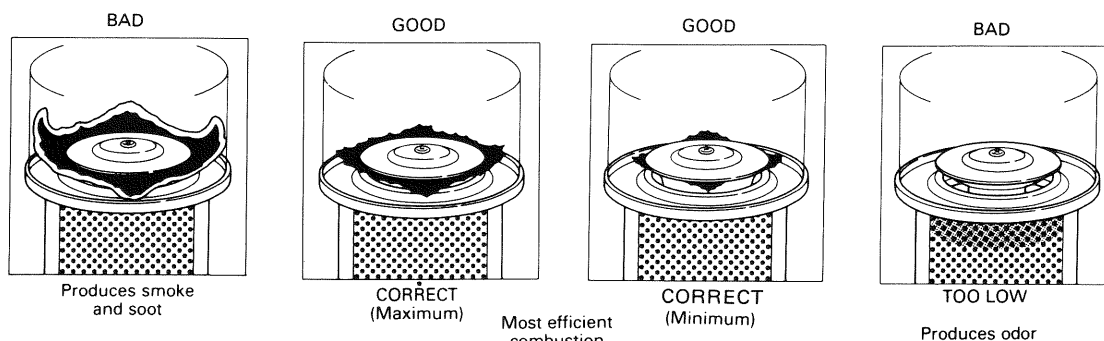
⚠ WARNING: To prevent severe smoking and possible damage to heater, **ALWAYS** be certain the heat chamber is correctly seated. Do not leave the heater until you have determined that it is properly adjusted and burning normally, as described in the following section.

ADJUSTING THE FLAME

1. After lighting, wait for the heat chamber to reach operating temperature. This will take ten-fifteen minutes, after which the flame will be visible through the glass cylinder.

2. CHECK THE FLAME LENGTH

Look at the flame and check its length. Flame length is not necessarily even or uniform around the circumference of the center disk. Some areas may be lower than others, but on maximum wick height, flame length should average between 3/8 inch to 1 inch.



If necessary, raise or lower the wick by turning the wick adjuster knob to produce the proper flame condition.

NOTE: Do not operate your heater with wick set TOO LOW or TOO HIGH. Doing so will decrease combustion efficiency and increase production of unwanted emissions. When operating heater, be sure wick is high enough to keep the primary heat chamber heated to a uniform red glow from top to bottom.

NOTE: The wick-stop serves an important purpose. The wick-stop indicates the lowest level at which the wick should be used.

⚠ WARNING: Risk of indoor air pollution and fire. DO NOT OPERATE HEATER AT WICK SETTING LOWER THAN MINIMUM WICK-STOP POSITION.

NOTE: Always observe the heater closely for the first 15-20 minutes after it is lighted to be sure it is properly adjusted.

3. ADJUSTMENT OF WICK HEIGHT WITH WICK LIFE EXTENDER

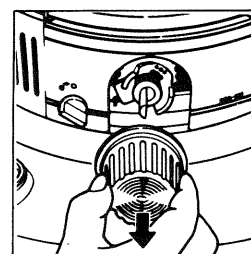
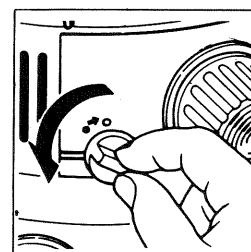
Normal use of the wick and heat chamber over a period of time may make it impossible to achieve a satisfactorily high flame level. Usually this occurs because the wick develops deposits on it that retard fuel flow and evaporation. When this happens, the wick should be cleaned by "burning dry" as described in item 2, page 11 "WICK INSPECTION AND CLEANING".

When the "burning dry" cleaning procedure is no longer effective in restoring proper flame height, adjust the wick life extender mechanism to the next higher position.

NOTE: Do not move the wick life extender to a higher position unless the wick has been cleaned by "burning dry".

To adjust the wick height rising the wick life extender, first release the automatic extinguisher by turning the MANUAL SHUTOFF counterclockwise.

Then pull the wick adjuster knob from its shaft by pulling outward.



When the wick adjuster knob is removed, the wick life extender control can be seen to contain 3 sequential holes marked ①, ② and ③. By pulling out and turning the control dial counterclockwise, the stem pin of the adjuster can be moved from ① to ② and to ③ position as required. Each step upward from a lower to a higher number increases the maximum wick adjustment range by 2 mm (approx. 1/13 in.).

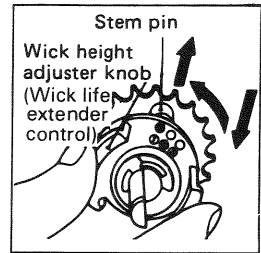
After the wick life extender's dial has been set, be sure the MANUAL SHUTOFF knob is in the "OFF" position. Replace the wick adjuster knob, making sure it is engaged securely on the wick adjuster shaft.

Repeat steps 1 through 3, as needed, in the section titled "ADJUSTING THE FLAME". When suitable flame length can no longer be achieved even on pin position ③, the wick should be replaced.

NOTE: Do not move adjuster to higher position until lower position no longer gives adequate flame length, even after "burning dry".

Before replacing wick, be sure to move the wick life extender dial back to its ① position.

AFTER REPLACING THE WICK, CHECK THE OPERATION OF THE AUTOMATIC EXTINGUISHER BEFORE LIGHTING YOUR HEATER.

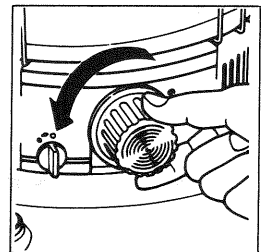


EXTINGUISHING THE FLAME

1. Turn the wick adjuster knob counterclockwise until it stops (about 1/8 turn). Push the button on the wick adjuster knob and continue turning counterclockwise until it stops again (about a half turn). Within a few moments, the flame will be completely extinguished and the heater will be off.

2. Make sure the flame is out completely.

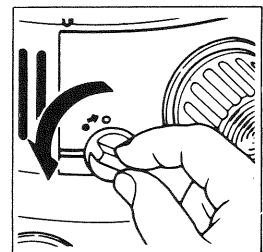
3. Do not try to relight the heater for at least three (3) minutes after turning it off, as this may cause smoke and odor.



MANUAL SHUTOFF

When quick shutoff is necessary, turn the manual shutoff counterclockwise.

NOTE: For routine turn-off, DO NOT use the "Manual Shutoff" or activate the "Automatic Extinguisher" by jarring the heater. These methods may cause unwanted odor, soot and smoke. Only the wick adjuster knob should be used for normal shutoff.



⚠ WARNING

If you use the dyed kerosene, the performance of the heater may be reduced. The dyed kerosene can cause:

- Low flame
- Reduced useful wick life
- Excess tar deposits on the wick
- Difficulty in igniting or extinguishing flame

Always make sure the flame is out completely. If it is difficult to turn the wick adjuster knob, then clean the wick by burning dry as described in item 2 under "WICK INSPECTION AND CLEANING".

CARE AND MAINTENANCE

As with any good appliance, preventive as well as corrective maintenance is occasionally required. Please read the following section carefully in order to enjoy the greatest benefits from your heater.

WICK INSPECTION AND CLEANING (ONCE A WEEK)

NOTE: One of the simplest but also the most important components of your heater is the wick.

With proper attention, the wick will last at least one heating season and, depending on the quality of the fuel used, possibly longer. It helps to perform routine maintenance operations on the wick.

1. Indications that the wick may need attention are:

- low flame
- tar deposit on the top edge of the wick
- difficulty in turning the wick adjuster knob
- a flickering or dying flame

2. Clean the wick by burning dry as follows:

- 1) When the fuel gauge indicates empty, but the heater is still burning, raise the wick to its highest position and allow the flame to consume the remaining fuel in the tank.

NOTE: Burning the wick dry can at times create odors. For the burning dry procedure, remove your heater from the living area of your house into a well-ventilated area such as a garage or even a sheltered area outside. If you burn the wick dry outside, be sure that the heater is not exposed to strong drafts during the procedure.

- 2) After the heater has cooled completely, remove the heater cover as described in items 1 and 2 of the next section.

- 3) Remove any residue from the wick with a small brush such as an old toothbrush. Cinders or soot in the burner around the wick may be vacuumed away. Be careful when removing such material from the wick with a brush, to do so gently so as not to tear the top surface of the wick.

- 4) Remove any tar deposits on the top of wick adjuster and primary air tube using a scraper.

NOTE: When good wick performance is no longer achieved by the burning dry process, it may be necessary to replace the burned wick with a new one.

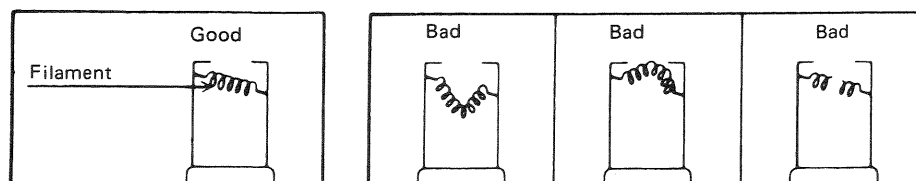
- 5) Before reassembling the heater, take a few minutes to wipe the parts with a soft cotton cloth or paper towels.

- 6) Reassemble the heater, following directions in item 11 of the next section.

NOTE: If the flame is still low after cleaning the wick, the wick may contain some water. It is then necessary to replace the wick and empty all kerosene from the fuel tank. Dry the tank thoroughly and refill with fresh, pure No. 1-K kerosene.

INSPECTION OF THE IGNITER COIL (EVERY TIME)

If the wick does not ignite or is hard to ignite, check if the igniter filament is broken.



If the igniter coil is found to be defective, replace as described on page 15.

CHECKING THE HEATER

⚠ WARNING: To avoid contact burns, allow your heater to cool completely before cleaning it.

1. Check for kerosene leaks (REGULARLY)

Make it a habit to check for any sign of kerosene leakage at the fuel tank and the drip tray. Kerosene leaks may lead to risk of fire.

2. Cleaning the guard and the fuel tank (ONCE A WEEK)

Wipe the surface of the fuel tank and the guard with a soft cloth.

Stains can be removed with a cloth and a mild soapy solution.

Do not use scouring pads, or harsh abrasives.

3. Heat chamber (ONCE A WEEK)

Loose cinders or soot on the heat chamber can be brushed away.

Wipe the glass cylinder with a soft cloth. To wipe the inside of the glass cylinder, disassemble the heater as described in items 1 through 2 under "REPLACING THE GLASS CYLINDER". (See page 14.)

CHECKING THE AUTOMATIC EXTINGUISHER (ONCE A WEEK)

Test the operation of the automatic extinguisher weekly. A good time to check is before lighting the heater.

1. Turn the wick adjuster knob clockwise until it stops (the same way as to light the heater).

2. Turn the manual shutoff counterclockwise and make sure the wick has dropped.

3. Repeat step 1 and then shake the heater and make sure the automatic extinguisher worked.

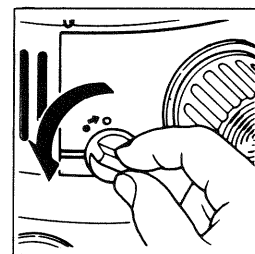
REPLACEMENT OF PARTS

REPLACING THE WICK

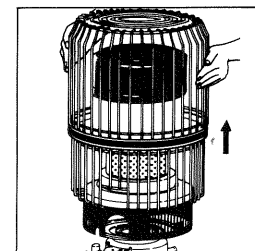
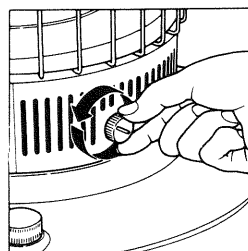
USE ONLY GENUINE KERO-SUN "DOUBLE CLEAN 90" REPLACEMENT WICK PART #20450113. SUBSTITUTE WICKS CAN SEVERELY REDUCE PERFORMANCE AND SAFETY, AND WILL INVALIDATE WARRANTY (See warranty statement on back cover).

⚠ WARNING: To avoid contact burns, allow your heater to cool completely before taking it apart.

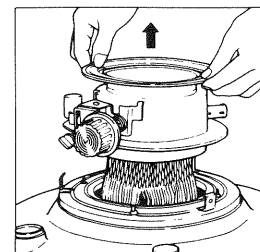
1. Release the automatic extinguisher by turning the manual shutoff counterclockwise.



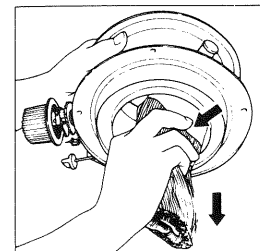
2. Remove the three (3) thumbscrews holding the heater cover, and lift cover off. Remove batteries from the battery holder.



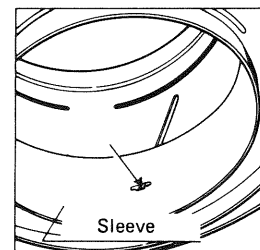
3. Remove the four (4) wing nuts around the wick adjuster. Lift the wick adjuster off the heater while moving it slightly back and forth.



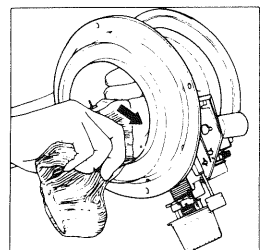
4. Slide two fingers between the orange band on the wick and the silver wick sleeve attached to the wick adjuster. Lift the pins in the wick off the slots in the wick sleeve. After lifting all three (3) pins off the slots, fold the wick and remove it. Leave the wick sleeve in place.



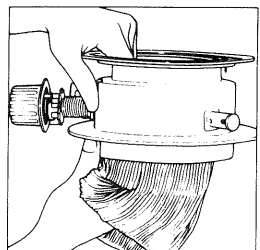
5. Place the wick adjuster on its side. Next, line up the three (3) openings in the wick adjuster: 1) the holes in the sleeve, 2) the diagonal slots in the fixed part of the wick adjuster, and 3) the slots in the moving part of the wick adjuster controlled by the wick adjuster knob.



6. Fold the new wick in quarters and insert it into the wick adjuster from wick adjuster bottom. Place one of the pins in one of the lined-up openings. If you experience difficulty, gently turn the wick adjuster knob clockwise. Then insert the two other pins, turning the wick adjuster knob if necessary. Do not bend the sleeve.

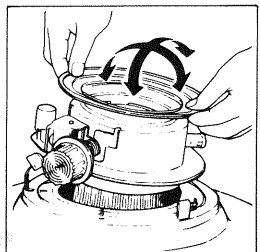


7. Finally, gently press the wick, all along its circumference, against the adjuster to insure that it is firmly in place.



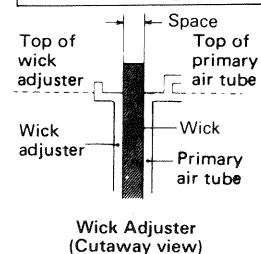
8. Lower the wick adjuster into the fuel tank, guiding the tail of the wick so it fits over the primary air tube and evenly into place.

Point the wick adjuster knob to the front of the heater. Insure that the wick adjuster is centered over the studs on the fuel tank.

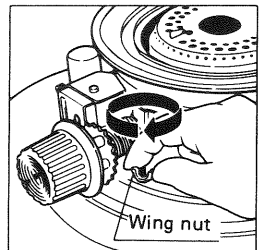


NOTE: The space between the wick adjuster and the primary air tube should be even all around.

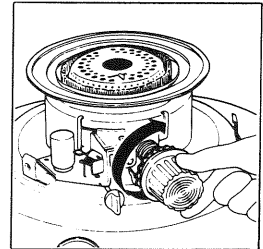
NOTE: Make certain the top of the wick adjuster and the top of primary air tube are the same height. If they are uneven, the flames tend to be uneven, too.



9. Tighten the four (4) wing nuts around the wick adjuster.



10. Engage the automatic extinguisher by turning the manual shutoff clockwise into vertical position. Turn the wick adjuster knob to be sure the wick moves smoothly up and down.



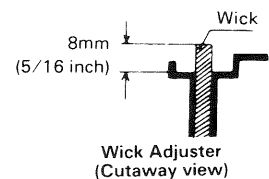
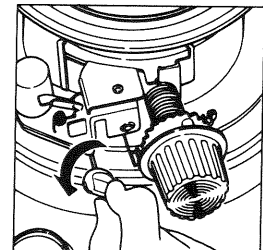
AFTER REPLACING THE WICK, CHECK THE OPERATION OF THE AUTOMATIC EXTINGUISHER BY TURNING THE WICK ADJUSTER KNOB TO ITS FULL ON POSITION AND THEN TURNING THE MANUAL SHUTOFF COUNTERCLOCKWISE.

Wick height on position ① of the wick life extender should be 8 mm (5/16 in.) when wick adjuster knob is turned fully clockwise. Be sure to check.

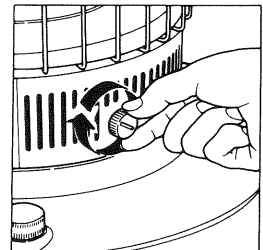
NOTE: Remember always to start a new wick on position ① of the wick life extender.

NOTE: If wick does not move smoothly and easily, or wick height on position ① of the wick life extender is not in the range of 7-8 mm (9/32-5/16 in.), do not use heater. Disassemble and repeat items 5 through 10.

NOTE: If any ragged edges appear on the top of the wick, trim them with a scissors carefully. DO NOT cut the body of the wick.



11. Replace the heater cover on the fuel tank and secure it into position with three (3) thumbscrews. Replace batteries in the battery holder.



12. Once again, check the proper operation of the automatic extinguisher.

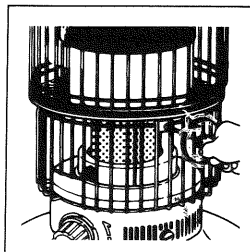
NOTE: Before lighting a new wick for the first time, turn the wick to its lowest position and allow the wick to saturate with kerosene for about thirty (30) minutes.

REPLACING THE GLASS CYLINDER

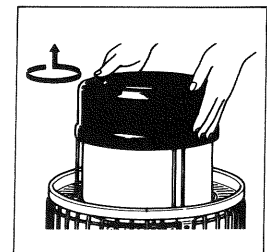
⚠ WARNING: To avoid contact burns, allow your heater to cool completely before replacing the igniter.

1. UPPER GLASS CYLINDER

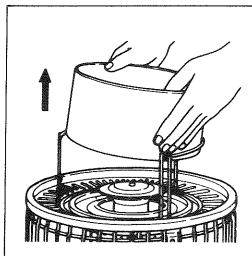
- a) Unscrew the three (3) screws and remove the top guard.



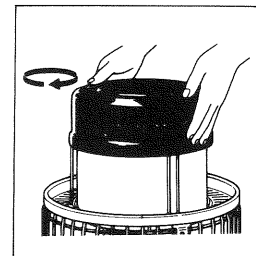
- b) Remove the top plate by turning it counterclockwise.



- c) Remove the old upper glass cylinder and place the new one.

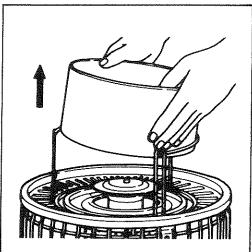


- d) Replace the top plate on the top plate supporter by turning it clockwise, and then attach the top guard by securing it with three (3) screws.

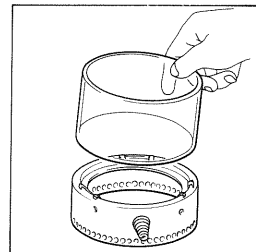


2. LOWER GLASS CYLINDER

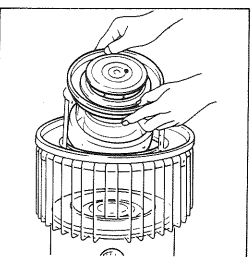
- a) Remove the top guard and the top plate, following directions in the preceding section.



- e) Remove the old lower glass cylinder and install the new one.



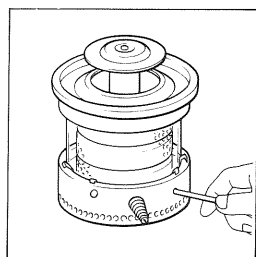
- b) Remove the heat chamber.



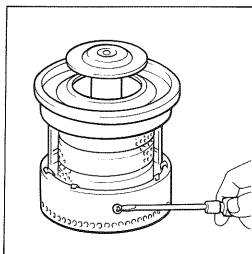
- f) Reassemble the inner and the middle chimney. Insert the two (2) cross pins.

NOTE:

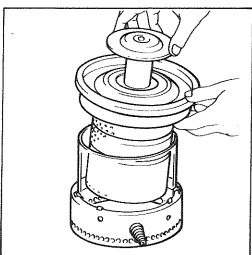
The connections of the inner and the middle chimney should be positioned opposite the wire heat chamber handle. Make sure the lower end of the inner chimney should be even with the lower end of middle chimney.



- c) Remove the two (2) push rings from the cross pins by a small screwdriver. And remove the two (2) cross pins.
NOTE: Do not lose the push rings.



- d) Take off the inner and the middle chimney.



- g) Reinstall the two (2) push rings.

REPLACING THE IGNITER COIL

USE ONLY GENUINE KERO-SUN REPLACEMENT IGNITER COIL PART # 20451618. SUBSTITUTE IGNITER COILS CAN SEVERELY REDUCE PERFORMANCE AND SAFETY.

⚠ WARNING: To avoid contact burns, allow your heater to cool completely before replacing the igniter.

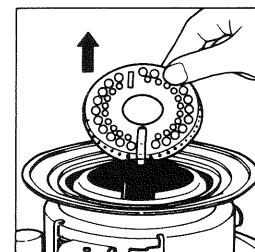
1. REPLACE BATTERIES

When the igniter coil no longer glows sufficiently to light the wick, replace the batteries. If proper glow is not restored, the igniter coil may be defective.

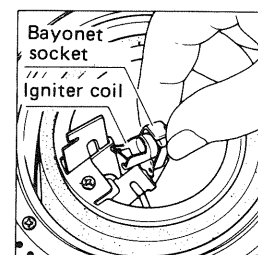
2. CHANGE IGNITER COIL

- Remove the batteries from the battery holder.
- Disassemble the heater as described in items 1 and 2 of the preceding section.

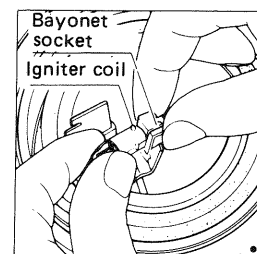
c) Remove the small spring clip on top of the igniter cover and lift the cover out of the way.



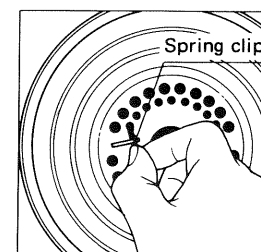
d) Push the igniter lever to raise the igniter coil into view.



e) To remove the igniter coil, push it in and twist in either direction while holding the sides of the socket with your other hand. Install the new igniter coil by pressing it into the socket and turning.



f) Replace the igniter cover and small spring clip. Reassemble the heater as described in item 11 of the preceding section.



STORAGE

At the end of each heating season, or when you do not plan to use your heater for an extended period of time, the following procedures are recommended:

1. CLEAN WICK AND HEATER

Follow directions in item 2 under "WICK INSPECTION AND CLEANING".

2. DRAIN FUEL TANK

After you have burned your heater dry, a small amount of kerosene will remain in the fuel tank. It should be removed in order to avoid contamination when the heater is refueled at a later date. To do this, remove the fuel cap, tip the heater toward you and insert a small syringe into the bottom-most portion of the fuel tank. Empty the tank completely before storing.

3. REMOVE BATTERIES FROM BATTERY HOLDER

4. STORE HEATER

The original shipping carton is the best place to store your heater. If you do not have original packing materials, cover the heater with a large plastic bag and store in a dry place.

TROUBLESHOOTING

PROBLEM	CAUSE	SOLUTION	PAGE
Wick fails to ignite	Out of fuel	Check fuel gauge; add fuel if necessary.	7
	Igniter coil does not glow	Check wire connections. Replace batteries. Replace igniter coil, if necessary.	6 11, 14
	Water in kerosene/poor quality kerosene	Drain tank. Install new wick. Refill with fresh, clean No. 1-K kerosene.	12
Smoke or odor	Heat chamber tilted or improperly seated	Move wire handle until heat chamber is properly seated and moves smoothly left and right.	8
	Wick set too high	Reduce wick height by turning wick adjuster knob counterclockwise. Check position of the wick life extender.	9
	Dirty wick	Clean wick as described under "Care and Maintenance".	11
	Drafts	Relocate heater.	2
	Contaminated fuel/poor quality kerosene	Drain tank and rinse with clean kerosene. Install new wick and refill with fresh, clean No. 1-K kerosene.	11 12
Flickering, dying or low flame	Dirty wick	Clean wick as described under "Care and Maintenance". If necessary, install new wick.	11 12
	Water in kerosene/poor quality kerosene	Drain tank and rinse with clean kerosene. Install new wick and refill with fresh, clean No. 1-K kerosene.	11 12
	Wick too low to sustain good flame	Raise the wick life extender to step ② or ③. If already at step ③, replace wick.	9 12
Wick adjuster knob is hard to turn	Dirty wick	Clean wick as described under "Care and Maintenance".	11
	Poor quality kerosene	Drain tank and rinse with clean kerosene. Install new wick and refill with fresh, clean No. 1-K kerosene.	11 12
	Damaged mechanism	Contact your dealer for service.	
Flame too high	Fuel contaminated with gasoline or other highly flammable material	IMMEDIATELY shut off heater. Inspect all components for damage. Drain tank and rinse with clean kerosene. Install new wick and refill tank with fresh, clean No. 1-K kerosene.	3 11 12
	Wick set too high	Check position of the wick life extender.	9

LIMITED WARRANTY

TOYOTOMI U.S.A., INC. ("TOYOTOMI") warrants each product and any parts thereof sold by it to be free from defects in materials or workmanship under normal use and service for TWELVE (12) MONTHS from the date of delivery to the original purchaser at retail subject to the following terms and conditions:

WHAT IS COVERED: Product or any parts thereof which are defective in materials or workmanship.

WHAT IS NOT COVERED:

(1) This warranty does not extend to any defect due to the negligence of others; failure to install, operate or maintain unit in accordance with installation instructions (operating and maintenance instructions are furnished with each new unit); unreasonable use; accidents; alteration, use of unauthorized or non-standardized Toyotomi parts and accessories; electrical malfunction, i.e., as resulting from power surges, short circuit, etc.; incorrect installation; use of any fuel other than that specified in owners manuals; or repair by anyone other than a service facility specified by Toyotomi.

(2) Normal wear and tear of parts, including wicks, batteries, igniter coils and siphons, cutting blades, hoses, cables, burner mats and accessories.

(3) This warranty does not cover shipping costs.

WHO IS COVERED: The original purchaser at retail.

WHAT WE WILL DO: TOYOTOMI will either repair or replace, at its option, all defective parts free of charge that are covered by this limited warranty on a carry-in basis, to your nearest authorized dealer or distributor of TOYOTOMI.

WHAT YOU MUST DO FOR WARRANTY SERVICE: You must return the defective Product or part to any authorized dealer or distributor of TOYOTOMI with this LIMITED WARRANTY and a copy of your bill of sale or credit card charge receipt or other document evidencing the date of the Product's delivery. If service is not available locally, please contact our CUSTOMER RELATIONS DEPARTMENT at:

TOYOTOMI U.S.A., INC.
604 Federal Road, Brookfield, CT 06804
(203) 775-1909

THE FOREGOING EXPRESSES ALL OF TOYOTOMI'S OBLIGATIONS AND LIABILITIES WITH RESPECT TO THE QUALITY OF PRODUCT FURNISHED BY IT. ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED. TOYOTOMI SHALL NOT BE LIABLE FOR THE LOSS OF USE OF THE PRODUCT, INCONVENIENCE, LOSS OR ANY OTHER DAMAGES, DIRECT OR CONSEQUENTIAL ARISING OUT OF THE USE OF, OR INABILITY TO USE, THE PRODUCT OR DAMAGES RESULTING FROM OR ATTRIBUTABLE TO DEFECTS IN THE PRODUCT.

No one other than TOYOTOMI has authority to extend or modify the terms of this Limited Warranty in any manner whatsoever.

Some states do not allow the exclusion or limitation of incidental or consequential damages or limitations on how long an implied warranty lasts, so these limitations or exclusions may not apply to you. This Limited Warranty gives you specific legal rights and you may also have other rights which vary from state to state.

NOTE: An extended warranty period of 36 months is offered for vented heaters only. This coverage is limited to the combustion assembly, specifically the burner pot, radiant chamber and heat exchanger. The remainder of vented heater is subject to 12 months.



TOYOTOMI U.S.A., INC.
P.O. Box 176, Brookfield, CT 06804-0176

This manual supersedes earlier editions. Part No. 20451495